## Superlite Cush Drive Install Instructions

Step 1 - Lubricate the outside bottom edge of each piece with WD-40, soap or something similar. After the part is lubricated, center it on top of the Cush Drive pocket and make sure that it's perfectly vertical and not at an angle.
Step 2 - Place a tall socket over the titanium bolt so that when pressure is applied, it's not on the actual bolt but on the socket. Applying force to the bolt directly will cause premature failure and void warranty.

Step 3 - With an Arbor Press or something similar, press the Cush Drive into the pocket so that the bottom of the part is flush with the back of the sprocket or carrier.


## Superlite Cush Drive Torque Instructions

Step 1 - Hold the back of the Titanium Cush Drive bolt with an 8 mm Allen Wrench or socket in order to prevent the bolt from spinning while being torqued.
Step 2 - With a $3 / 8^{\prime \prime}$ Torque Wrench, tighten each 14 mm flange nut to $\mathbf{1 6 - 1 8}$ FT/LBS MAX in a crisscross pattern. It's important that the bolt does not spin or twist inside the Polyurethane while being torqued! Recheck torque value after 75-100 miles using the same process.

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## Superlite Cush Drive Torque Instructions

Step 1 - Hold the back of the Titanium Cush Drive bolt with an 8 mm Allen Wrench or socket in order to prevent the bolt from spinning while being torqued.
Step 2 - With a $3 / 8^{\prime \prime}$ Torque Wrench, tighten each 14 mm flange nut to 16-18 FT/LBS MAX in a crisscross pattern. It's important that the bolt does not spin or twist inside the Polyurethane while being torqued! Recheck torque value after 75-100 miles using the same process.

